

DYNAPAC SOIL COMPACTORS

Dynapac CA1300, CA1400, CA1500,
CA2500, CCA3500, CA3600,
CA4000, CA4600, CA5000,
CA5500, CA6000, CA6500,
CA702



Atlas Copco



PRESENTING THE COMPLETE DYNAPAC SOIL COMPACTOR RANGE These machines and their variants, are the fifth generation of Dynapac CA single drum vibratory rollers. With their state-of-the-art designs and unique features, they represent yet another example of Dynapac's innovative thinking.

A NEW PERSPECTIVE ON COMPACTION

THE COMPLETE PICTURE

There is much more to soil compaction than the roller. When we developed this generation, we applied our unmatched know-how in the field of soil compaction to the entire compaction mission. This ranges from planning the task, through the rolling phase, to analyzing the results once the job is complete.

FAST, SIMPLE, PROFITABLE

Our aim is to make your compaction mission as fast, simple and profitable as possible, from beginning to end. To achieve this, we focus on three clear steps: Preparation, Performance and Protocol – we call it Mission Compaction.

OPTIMIZED PARAMETERS

Provide superior compaction performance.

ACTIVE BOUNCING CONTROL

Prevents misuse to the machine and over-compaction.

CROSS-MOUNTED ENGINE

A revolution in serviceability.

LOW NOISE AND LOW FUEL CONSUMPTION

Sustainability and working environment in focus.

MISSION CONTROL

Puts you in full control of the entire compaction process.



DYNAPAC SOIL COMPACTOR RANGE

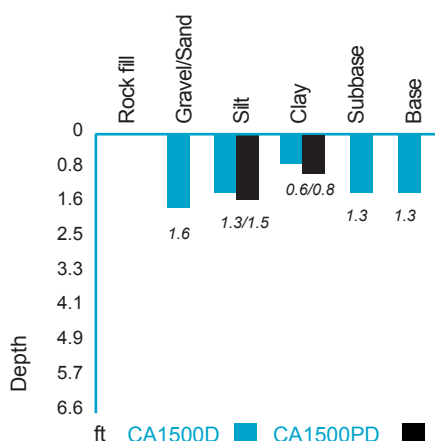


SMALL, MEDIUM, LARGE OR XL

S DYNAPAC CA1300, CA1400, CA1500

The small Dynapac soil compactors are vibratory rollers designed for compaction operations in pipe trenches, compacting roads, streets, parking lots and pipe trenches. Due to the small size and exceptional maneuverability, these rollers are also well suited for compaction on large building foundations and industrial construction sites and in cramped spaces in connection with refilling work. The rollers are also suitable for repair work and gives good maneuverability even on very steep slopes. All types of supporting and reinforcement courses can be compacted.

The PD version, equipped with pads and drum drive, is especially suitable for the compaction of silt and clayey soils.

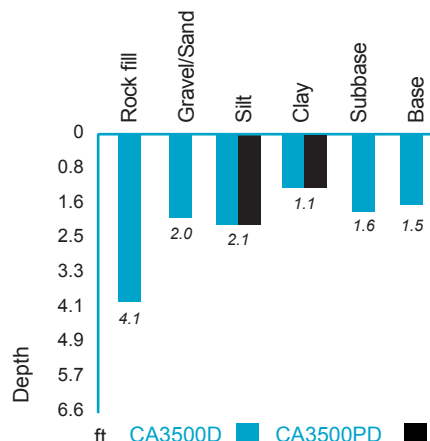


Operating mass	11,000 - 15,500 lbs
Static linear load	73 - 112 pli
Drum width	54 - 66 in

M DYNAPAC CA2500; CA3500, CA3600; CA4000, CA4600

The Dynapac CA2500 - CA4600 are medium heavy vibratory soil compactors, typical utility machines, designed for long working days in tough applications. All types of base courses and reinforcement courses can be compacted to considerable depth. The 1.37 inch hitch drum ensures excellent resistance to wear - even in compaction operations on rockfill.

The padfoot version has it's major range of application on cohesive material and disintegrated rock. All types of base courses and subbase courses can be compacted.



Operating mass	22,000 - 33,000 lbs
Static linear load	140 - 225 pli
Drum width	84 in

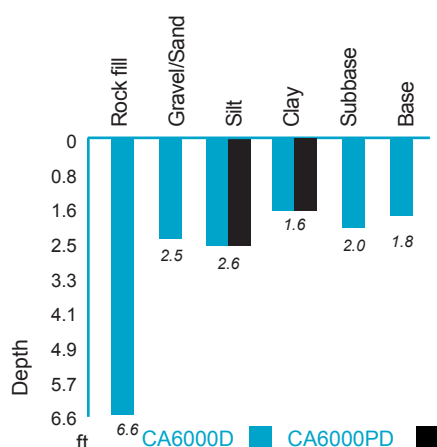


- DYNAPAC OFFERS THEM ALL



DYNAPAC CA5000, CA5500, CA6000, CA6500

The CA5000, CA5500, CA6000 and CA6500 are heavy rollers designed for the toughest compaction applications. Rockfill can be compacted in 6.6-foot thick layers, in which the size of the rocks can be up to 3.3 ft in diameter. The smooth drum shell thickness is 1.7 (CA5000) and 1.9 in (CA 5500, 6000 and CA6500), which gives a long productive lifetime for compaction of rockfill, gravel and sand. Pad-foot drum is available for compaction of silt and clay materials. These rollers are a great investment for the bigger projects as compaction performance and capacity are outstanding.



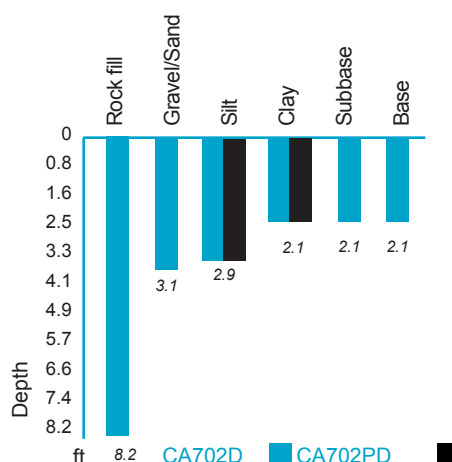
Operating mass	35,000 - 46,500 lbs
Static linear load	280 - 365 pli
Drum width	84 in



DYNAPAC CA702



The CA702 is Dynapac's heaviest vibratory soil compaction roller. The machine has been specially developed for the heaviest large-scale compaction work on earth, rockfill and most types of soils and clays. Typical applications include dams, airfields, harbors and major railway and road projects.



Operating mass	60,000 lbs
Static linear load	450 pli
Drum width	84 in

MAKE USE OF SCIENCE IN COMPACTION



PREPARATION - COMPBASE SOFTWARE

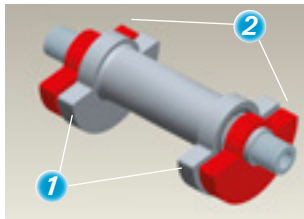
CompBase is the only recommendation tool in the industry that can provide detailed compaction data and capacity information based on full-scale tests. The machine and method selection is based on the material to be compacted and provides information on the expected depth effect and degree of compaction after any given number of passes. In addition to this; CompBase recommends suitable amplitude and rolling speed for optimum performance.



PERFORMANCE - DYNAPAC COMPACTION OPTIMIZER (CA3500/4000/5000/6000)

We all know that the whole idea with compaction is to reach the correct set of parameters for the type of work in question. There is no point in overdoing anything – it only costs time and fuel, without improving the final result. Dynapac Compaction Optimizer, DCO, is an innovative system based on the well-proven compaction meter. The stiffness of the ground constitutes the input value for the setting of amplitude of the vibratory drum. The operator gets full control and the project benefits from this in every respect.

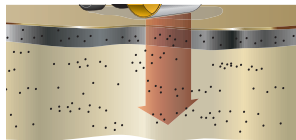
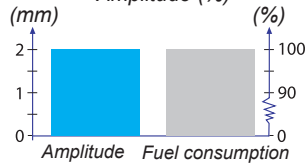
Soft ground



When the adjustable weight (2) is rotated so that it goes to the position shown in the picture above there is an amplitude of 100%.

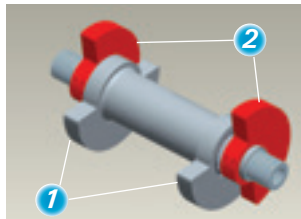


Amplitude (%)



All the dynamic energy from the drum can be absorbed by the ground.

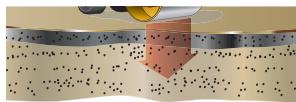
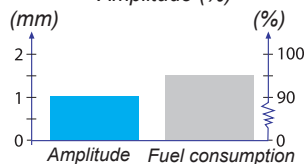
Hard ground



When the adjustable weight (2) is rotated so that it is in the position shown in the picture above there is an amplitude of 50%.

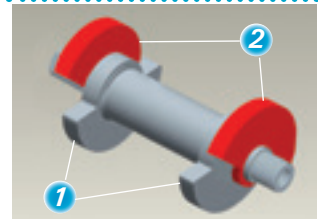


Amplitude (%)



The drum readjusts so that less dynamic energy is supplied to the ground from the drum.

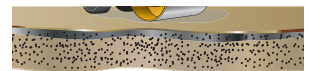
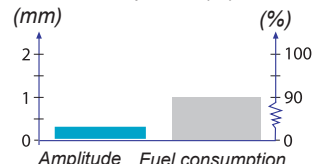
Final compaction



When the adjustable weight (2) is rotated so that it is in the position shown, there's a minimum amplitude so that the forces almost balance each other out.



Amplitude (%)



The drum is reset so that there is only a very small amount of dynamic energy supplied to the ground.



PROTOCOL - DYN@LYZER FOR SOIL WITH GNSS

In all projects it is vital to do the right thing - and to do things right. Also in compaction, solid documentation is worth a lot more than spot checks and guesswork. Dyna@Lyzer, includes a field computer which is fed continuously with measurement data – not just random checks. The operator reads the results in real-time and can easily reach top performance from the beginning. The Dyna@Lyzer is a unique Dynapac feature that improves the result of every job. A real profit maker. The results of the compaction are shown directly on the screen of the portable Dyna@Lyzer unit. The measurement values can easily be transferred to a desktop computer.

MISSION PLANNING FOR EFFICIENCY AND ECONOMY

MAP GROUND CONDITION

Map the ground condition and the material to be compacted. If your CA roller is equipped with a Compaction Meter with Dyna@Lyzer (with GNSS), you can run the machine over the area in advance. This will give you a chart showing ground condition and material to be compacted, at the same time revealing weak areas before you start rolling.

SELECT MACHINE AND COMPACTION STRATEGY

Dynapac CompBase software bases the selection of machine and method on the material to be compacted. The software provides information on the expected depth effect and degree of compaction after any given number of passes. CompBase also recommends suitable amplitude settings and rolling speed for optimum performance. This saves fuel and reduces environmental impact.

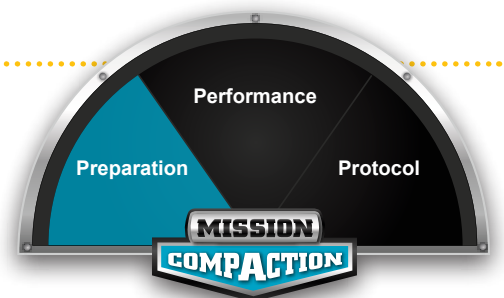


TOOL: DYNAPAC COMPBASE SOFTWARE

**MAP GROUND CONDITION, MATERIAL
& COMPACTION SPECIFICATIONS**

SELECT MACHINE & COMPACTION STRATEGY

CALCULATE COMPACTION ACHIEVEMENT



During compaction - Performance

LOWER COST PER COMPACTED CUBIC METER

FEEDBACK ON PROGRESS AND POSITION

Your fifth generation Dynapac CA soil compactor is warmed up and ready to roll. Start compacting and the Dynapac CA roller, with Compaction Meter and Dyna@Lyzer, gives you continuous information on the increase in compaction and reveals weak areas. Compaction results are displayed on the computer screen, allowing you to focus the compaction energy on the ground surfaces that need additional compaction. The screen also displays the position of the roller in relation to a selected reference line for the section, so you always know precisely where you are.

SUPERIOR COMPACTION PERFORMANCE

The new CA rollers have static linear loads in steps of 5 kg/cm. This, combined with an optimum high amplitude, enables you

to compact rockfill down to 5.4 ft with a Dynapac CA4000D.

The better depth effect means higher volume capacity and less passes to reach compaction specifications, thus saving fuel and reducing cost. Environmental impact is also lower. If the roller is equipped with the Dynapac "Silent Weights" eccentric concept, this enhances compaction performance even further.

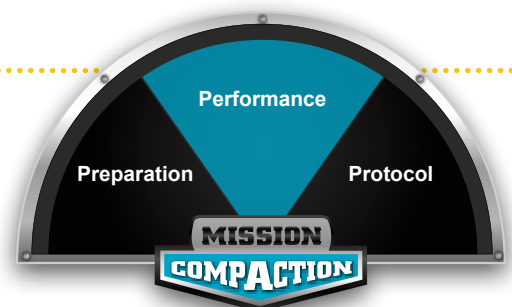
ACTIVE BOUNCING CONTROL (ABC)

This feature on the new CA generation prevents damage and prolongs the lifetime of the roller by eliminating drum double jump, or over-compaction – an action that can destroy components in the machine. ABC is standard in Dynapac Compaction Meters.



Tools: A fifth generation Dynapac CA soil compactor, equipped with Compaction Optimizer, incorporating Compaction Meter and Dyna@Lyzer with GNSS (optional).

STATIC LINEAR LOADS 73 - 448 lb/in
AMPLITUDE UP TO 0.083 in
ERGONOMICALLY DESIGNED CAB
CONTINUOUS OPERATOR FEEDBACK
ADVANCED SAFETY FUNCTIONS
LOW FUEL CONSUMPTION AND ENVIRONMENTAL IMPACT



THE MACHINE TAKES THE STRAIN

The ergonomically designed, air-conditioned cabs on the new generation offer a high level of operator comfort and good visibility over the work area and surroundings. The noise level from the engine is very low. A feature unique to Dynapac CA rollers is a spin-around seat, steering module and display cluster, which allows movement of up to 180 degrees without stress to the neck or body.

SAFETY FIRST

Safety functions include Electronic Drive Control with a “quick brake” function, which shortens braking distances if the lever is moved very fast, and a tilt indicator. Loss of traction, even in the toughest conditions, is swiftly counteracted by an easy-to-use toggling gear shifting system, or with an anti-spin system.

LOWER FUEL CONSUMPTION AND ENVIRONMENTAL IMPACT

The engines can have the Dynapac EcoMode fuel saving system that minimizes fuel consumption and CO2 emissions by ensuring that the roller does not consume more power than needed at any time. This, together with higher compaction parameters and other improvements, has resulted in a drastic reduction in fuel consumption compared to the previous generation.

BEST POSSIBLE OVERALL ECONOMY

With Dynapac performance, you can achieve first-rate compaction results with maximum uniformity in terms of the bearing strength of each layer, with the best possible overall economy, i.e., lower cost per compacted cubic meter. Mission target reached!



BIG FUEL SAVINGS WITH ECO!

The Atlas Copco Road Construction Equipment division is proud to announce that we have fulfilled our promise to offer customers soil and asphalt rollers with very low fuel consumption. The secret is our EcoMode.

We closely monitored the fuel consumption of the new Dynapac soil compactor range. As a result, we can now confirm that in EcoMode, all the rollers consume 15–20% less diesel fuel than our previous range without EcoMode.

RCE is one of the first manufacturers to equip its rollers with Stage IIIB/T4i engines with very low emissions. The entire range

of the new CA soil compactors have engines of this type.

When using the Eco-system the percentile saving is higher during compaction than during idling and transportation. Combine the 15-20% fuel savings with biodegradable hydraulic oil and very low noise levels and the result are “green” rollers.

Customers who choose the traction/performance package „Anti-spin & ECO“ will have EcoMode included. EcoMode always comes with adjustable vibration frequency and a frequency meter. For Stage IV/T4f engines also Traction Control is with EcoMode.

During compaction

FEATURES AND BENEFITS

PERFORMANCE/DURABILITY

Thick drum shell ensures compaction performance and long running time before change.

PERFORMANCE

Easy accessible scrapers divided to follow drum movement and replacement at low cost.

COMPACTION PERFORMANCE

Several compaction data to choose among.

STATIC LINEAR LOAD

in steps of 28 lb/in means there's a machine for all needs.



LIGHTS

Night or day? Choose working/driving lights according to your needs.

OPERATOR'S STATION

Three main configurations to choose from, and numerous options.

PERFORMANCE

Clean inlet air (combination and cooling) taken in as high as possible.

SERVICEABILITY

Cross-mounted engine gives unique service access

SAFETY

Sloping engine hood and 3.2 x 3.2 feet view front & rear.

SAFETY/PERFORMANCE

Heavy duty rear axle with failsafe brakes.

ENGINES FROM CUMMINS OR DEUTZ

4 or 6 cylinders, Stage IIIA (Tier3) and up, your choice.

AFTER COMPACTION - PROTOCOL

DOCUMENTING THE MISSION TO ASSURE QUALITY

DYNAPAC'S DOCUMENTATION SYSTEM

Using the built-in Compaction Meter with Dyna@Lyzer with GNSS, each stage of the compaction work is documented and all measured values can be stored. The analysis function enables the compaction work to be replayed.

MACHINE USE - LEVEL OF EFFICIENCY

It enables the complete project to be studied in the office after the task is completed to see how many runs have been allocated over the surface and the level of compaction achieved. It thus provides the opportunity to assess if the roller has been used efficiently.

ELIMINATING WEAK SPOTS

Studying the results reveals any areas that may not have reached compaction due to "hidden" weak spots and measures can be taken to remedy this before construction work is carried out on top.

QUALITY ASSURANCE / ACCEPTANCE INSPECTION

High quality documentation is generated for quality assurance and as an indication for acceptance inspection. The results from the acceptance inspection can be entered in the Dyna@Lyzer so that the results from quality control can be collected together in one protocol.



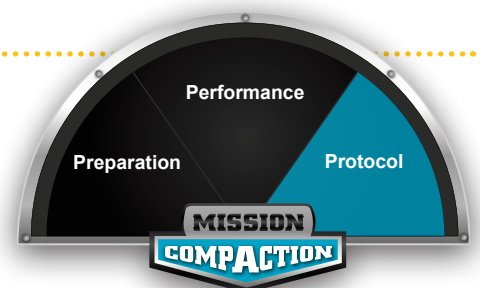
Tools: PC and data from fifth generation Dynapac CA soil compactors equipped with Dynapac Documentation System.

HAS THE SOIL COMPACTOR BEEN USED EFFICIENTLY?

LOCATING POSSIBLE WEAK SPOTS

QUALITY CONTROL

DATA FOR ACCEPTANCE INSPECTION



A WORLD FIRST, WITH UNIQUE ADVANTAGES

ENGINES FROM CUMMINS OR DEUTZ

The new soil vibratory rollers are the first of their type with cross-mounted engines at the rear – and this provides excellent serviceability. They can be equipped with the latest engine emission stages from Cummins or Deutz

VERY LOW NOISE LEVEL

The noise level is very low, since the cooling air intake is placed at the top of the hood with the outlet down the sides, combined with the ejector exhaust outlet.

CLEAN INLET AIR

The position of the combustion air intake also has the advantage of keeping the inlet air as clean as possible, an important factor in the dusty environments in which these rollers operate.

OPTIMAL WEIGHT DISTRIBUTION AND EASE OF TRANSPORTATION

The cross-mounted engine also gives both optimal weight distribution and ease of transportation as it keeps down machine length. The low profile of the hood gives a 3.2 x 3.2 feet view to the rear.

THICK DRUM SHELL

Ensures a long running time before a drum change is required.

DIVIDED SCRAPER BLADE

Keeps drum free of material during operation and can be replaced quickly and at low cost.



CROSS-MOUNTED ENGINE:
EXCELLENT SERVICEABILITY
VERY LOW NOISE LEVEL
CLEAN INLET AIR
OPTIMAL WEIGHT DISTRIBUTION
EASE OF TRANSPORTATION
3.2 x 3.2 FT VIEW

ROAD CONSTRUCTION EQUIPMENT SERVICE

Servicing your machines regularly is very important to ensure reliable operation and a long service-life. With pro-active service and preventive maintenance you minimize the risk of high production costs and breakdowns. You can select a service contract that meets your requirement for professional service in order to get the most out of your machine investment.

ALL-IN-ONE BOX KITS

An all-in-one box, tailored to match your equipment. The parts you need, when you need them! An all-in-one box contains all the parts required as part of the equipment's scheduled maintenance program. When installed by an Atlas Copco certified technician, you keep your downtime to a minimum and your equipment in top condition its entire life.

Easy to obtain and attractively priced, the most effective solution to keep your maintenance budget low.

Find a suitable kit at dynapac.com / kitselector

FLUIDS

- The right fluid optimizes machine performance
- Simplified selection process, less time spent on finding the right oil
- Delivery in a handy container, no need for transfer from an oil drum
- All-in-one delivery, less time spent on waiting and dealing with different suppliers
- One invoice, less administration

Find a suitable fluid at dynapac.com / fluidselector

Please contact your sales rep for more information.

A NEW LEVEL OF SERVICEABILITY



SERVICE LEVEL ALERT

A service interval alert in the instrumentation display for comfort cabs indicates when service is required and what action to take.

EXCELLENT ACCESS TO ENGINE

The cross-mounted engine at the rear offers excellent access for all service and maintenance needs. The engine hood is easy to open for quick maintenance and the hydraulic pumps are in line with the engine and fully accessible for service.

SUSTAINABILITY PACKAGE

The CA rollers can be equipped with a Sustainability Package

featuring an rpm management system, biodegradable fill-for-life hydraulic fluid, 50 hours service kit, electrical engine block heater and working lights with LED lamps.

CONTROLLING LIFE-CYCLE COSTS

Dynapac's CostCtrl software on the web and service contracts, including extended warranty, enable you to gain full control over life-cycle costs and maximize machine availability.

WHEN YOU NEED US, WE'RE THERE

Dynapac's international service network offers full support and assistance with all parts and service needs.

Service

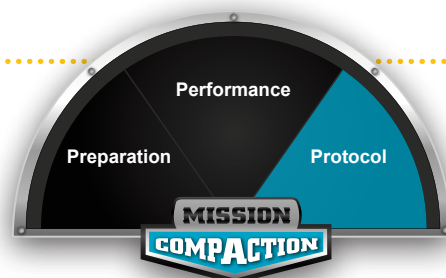
SERVICE LEVEL INDICATOR

EXCELLENT ACCESS TO ENGINE/COMPONENTS

SUSTAINABILITY PACKAGE

CONTROL OVER LIFE-CYCLE COSTS

INTERNATIONAL SERVICE NETWORK



A WIDE SELECTION, DYNAPAC CA1500 - CA6500



Drums

Smooth (D)
DCO (CA3500/4000/5000/6000)
Padfoot (PD)

Engines

III B/T4i or or IV/T4final

Traction Systems:

Antispin /ECO
Traction Control
Dual Speed

NoSpin rear axle
ECO mode & adjust. frequency
Frequency meter
Speed limiter
Tilt Indicator
Separate choices:
Gradeability Indicator
Tyres

No Spin rear axle (Deutz)
Limited slip rear axle (Cummins)
Speed limiter
Tilt Indicator
Separate choices:
Gradeability Indicator
Tyres

Dual speed
Limited slip rear axle
Separate choices:
Tyres

Operator Platforms

Comfort Cab



ROPS/FOPS



INCLUDED

Inner roof: Noise absorbing
Internal rear view mirror
Steering wheel: Adjustable
Windows: Tinted
Operator's station, rotating
Operator's seat, suspension
Seat belt 3" with buzzer
Rear view mirrors, traffic
Back-up alarm
Heating: 8 nozzles with floor heating
Floor mat: Thick Noise absorbing 20 mm
Panels: Covering most steel plates
Hooks: Two
Charger socket: One 24V, One 12V

Interior light: Door w. timer, reading, night light
Entry light on footsteps/ladder/battery cabinet
Storage: Back cover, side panel, back upper shelf
Sun protection: Front screen print, sun visor front, sun curtain back
Wipers: Front/rear + Interval front
ACC
Operator's seat, comfort
Working lights LED
Rotating beacon dual LED
Service interval /daily check in display
Radio with MP3/USB
Foot rest
Ipod/MP3 holder

INCLUDED

Floor mat: Standard 5 mm
Panels: Back cover
Charger socket: One 24V
Steering wheel: Adjustable
Storage: In back cover
Operator's station, rotating
Operator's seat, suspension
Seat belt 3" with buzzer
Working lights LED
Rotating beacon std.
Rear view mirrors, traffic
Vandal cover
Back-up alarm

OPTIONS

50 hours Service kit & tool box
Bolt-on padfoot shell (CA1500D-CA5000D)
Compaction Meter with ABC
Cooling box
Dyn@Lyzer, preparation
Dyn@Lyzer, complete installation
Decal, risk location
FleetLink, fleet & service management
Emergency stop, dua120V)
Fire extinguisher

First aid box
Fuel tank drainage
GNSS for Dyn@Lyzer
Gradeability indicator
Hearing protector
Heater, socket (120V) for Cabs
Hydraulic fluid, bio
Lights, licence plate
Lights, reversing, LED
Scrapers, fixed steel, smooth
Scrapers, flexible, smooth

Scrapers, fixed steel, pads
Scrapers, heavy duty, pads
Sign, Slow Moving Vehicle
Special Colour, one colour
Special Colour, two colours
Tachograph
Tachograph, preparation
Tool box
Tool set
Field kit, Bolt-on padfoot shell (CA1500D-CA5000D)
Field kit, Drum conversion, D to PD (CA5500-CA6500)

TECHNICAL DATA DYNAPAC SOIL COMPACTOR RANGE

	Operating mass, incl. Rops, lb	Static linear load, lb/in	Drum width, in	Frequency, high/low VPM / Amplitude, high/low, in	Diesel Engine Power, hp
CA1300D	10 600	73	54	2,100 / 0,067	75 (IIIB/T4)
CA1300PD	10 500	-	54	2,100 / 0,059	75 (IIIB/T4)
CA1400D	6 500	112	66	1,920 Hz / 0.068 / 0.031	75 (IIIB/T4)
CA1400PD	6 500	-	66	1,920 Hz / 0.063 / 0.031	75 (IIIB/T4)
CA1500D	15 500	112	66	1,920/2,400 / 0.071/0.031	75 (IIIB/T4)
CA1500PD	15 500	-	66	1,920/2,400 / 0.071/0.031	75 (IIIB/T4)
CA2500D	22 300	146	84	1,980/2,040 / 0.071/0.035	120 (IV/T4)
CA2500PD	24 300	-	84	1,800/1,800 / 0.079/0.041	120 (IV/T4)
CA3500D	26 200	196	84	1,860/2,040 / 0.075/0.035	130 (IV/T4)
CA3500PD	26 200	-	84	1,800/1,800 / 0.071/0.039	130 (IV/T4)
CA3600D	27 100	196	84	1,860/2,040 / 0.075/0.035	173 (IIIB/T4i)
CA3600PD	27 100	-	84	1,800/1,800 / 0.071/0.039	173 (IIIB/T4i)
CA4000D	28 900	224	84	1,800/1,800 / 0.079/0.031	160 (IIIB/T4i)
CA4000PD	28 900	-	84	1,800/1,800 / 0.079/0.039	160 (IIIB/T4i)
CA4600D	29 800	224	84	1,800/1,800 / 0.079/0.031	173 (IIIB/T4i)
CA4600PD	29 800	-	84	1,800/1,800 / 0.079/0.031	173 (IIIB/T4i)
CA5000D	35 700	280	84	1,800/1,740 / 0.083/0.031	173 (IIIB/T4i)
CA5000PD	36 300	-	84	1,800/1,740 / 0.075/0.039	173 (IIIB/T4i)
CA5500D	40 400	308	84	1,800/1,740 / 0.083/0.031	173 (IIIB/T4i)
CA5500PD	40 000	-	84	1,800/1,740 / 0.083/0.031	173 (IIIB/T4i)
CA6000D	43 000	336	84	1,800/1,740 / 0.083/0.031	200 (IIIB/T4i)
CA6000PD	42 600	-	84	1,800/1,740 / 0.083/0.031	200 (IIIB/T4i)
CA6500D	46 000	364	84	1,800/1,740 / 0.083/0.031	200 (IIIB/T4i)
CA6500PD	45 700	-	84	1,800/1,740 / 0.083/0.031	200 (IIIB/T4i)
CA702D	59 300	452	84	1,680 / 1,800 / 0.079/0.051	220 (IIIA/T3)
CA702PD	59 400	-	84	1,680 / 1,800 / 0.079/0.051	220 (IIIA/T3)

DYNAPAC COMPACTION OPTIMIZER

CA3500DCO	26 900	196	84	1.680 / 0 - 0.079	130 (IV/T4)
CA4000DCO	29 600	224	84	1.680 / 0 - 0.079	160 (IIIB/T4i)
CA5000DCO	36 000	280	84	1.680 / 0 - 0.079	173 (IIIB/T4i)
CA6000DCO	43 200	336	84	1.680 / 0 - 0.079	200 (IIIB/T4i)

COMMITTED TO SUSTAINABLE PRODUCTIVITY

We stand by our responsibilities towards our customers, towards the environment and the people around us. We make performance stand the test of time.

This is what we call - Sustainable Productivity.

Atlas Copco Mining, Rock Excavation and Construction LLC
 3042 South Cross Blvd., Suite 102, Rock Hill, SC 29730
 Phone +1 (303) 200-1449
www.atlascopco.com

Atlas Copco